



201(E)

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Files



PFERD-files, the renowned brand name has been acknowledged world-wide for top quality over the past 200 years. Their constantly high file performance ensures a high stock removal and superb surface structure, even after long usage.



PFERD has developed a considerable programme with ideal file forms and cuts for industry and crafts trade, through hundreds of years of experience as a partner in the metal processing industry. We offer a complete delivery programme from workshop- and precision- to diamond files.



Use PFERD-files with the newly developed ergonomic-file grip!

The grip offers you:

PFERD-quality is determined through:


- Best quality steel structure to guarantee a thorough hardening (63-73 HRC) and for long life.
- Exact form and regular cut.

- High grip comfort.
- Maximum work safety.
- Non tiring work.
- Numerous application possibilities.

Files



The following chart shows the PFERD-file programme from the coarsest to the finest file stock removal.

Description	Teeth numbers	Stock removal	Catalogue page
 Car body files	00, 0, 1, 2, 3 Special cut	coarse fine	14-15 (201E) 16-17 (201)
Milled tooth files	1, 2, 3		16 (201E) 18 (201)
Rasps	1 2 3		22-25 (201E) 24-27 (201)
Workshop files	1 2 3		4-12 (201E) 4-14 (201)
Sharpening files	1 2 3		17-21 (201E) 19-23 (201)
Precision files	00, 0, 1, 2, 3, 4		28-38 (201E) 30-42 (201)
Key files	2, 3		8 (201E) (201)
Needle files	00 1, 2, 3, 4		10-12 (201E) (201)
Diamond files	D 251, D 181 D 126, D 91, D 45, D 25		Catalogue 205 8 - 11

To machine the below listed materials we recommend this choice of PFERD-files. You can find further PFERD-files in the catalogue 201E (201).

Explanation of the order-specifications:

1. Example: Form Length Cut number
 1112 100 mm H 1
2. Example: Form Length Cut number
 NSB 1112 100 mm H 1

- The specification **NSB** means that the file is delivered **with grip** and **in a SB-package**.



Available file forms



Available lengths

100 to 300 mm

Available cuts / teeth numbers from coarse to fine
 00, 0, 1, 2, 3, 4

Forms	
Material	Order specif.
Steel 	1112 100 H1-H2-H 1112 150 H1-H2-H3 + NSB 1112 200 H1-H2-H3 + NSB 1112 250 H1-H2-H3 + NSB 1112 300 H1-H2-H3 + NSB point form 1122 100 H1+H2 + NSB - H3 1122 150 H1+H2 + NSB - H3 1122 200 H1+H2 + NSB - H3 1122 250 H1+H2 + NSB - H3 1122 300 H1+H2 + NSB - H3 cat. 201E - p. 4 (201 - p. 4)
Stainless 	CORINOX® 800 150 H00-H0 800 200 H00-H0-H2 810 150 H00-H0 810 200 H00-H0-H2 cat. 201E - p.31 (201 - p.33)
Alu / Non-ferrous metal 	1612 w 250 H0 1612 w 300 H0 1112 PLUS PH- 200 1112 PLUS PH- 250 1112 PLUS PH- 300 cat. 201E - p. 6 (201 - p. 6)
Cast iron 	290 250 H1-H2 290 300 H1-H2-H3 290 350 H1-H2 cat. 201E - p.16 (201 - p.18)
Plastic 	1312 150 H. double cut 1312 200 H. double cut cat. 201E - p. 6 (201 - p. 6)
Wood 	1512 200 H2 + NSB 1512 250 H1 1512 250 H2 + NSB cat. 201E - p.22 (201 - p.24)

Order specif.	Order specif.	Order specif.	Order specif.
1152 150 H1-H2-H3 + NSB 1152 200 H1-H2-H3 + NSB 1152 250 H1-H2-H3 + NSB 1152 300 H1-H2 + NSB - H3 point form 1152 SP 100 H1-H2 + NSB - H3 1152 SP 150 H1-H2 + NSB - H3 1152 SP 200 H1-H2 + NSB - H3 1152 SP 250 H1-H2 + NSB - H3 1152 SP 300 H1-H2-H3 cat. 201E - p. 5 (201 - p. 5)	1162 100 H1-H2-H3 1162 150 H1-H2-H3 + NSB 1162 200 H1-H2-H3 + NSB 1162 250 H1-H2-H3 + NSB 1162 300 H1 + NSB - H2-H3 cat. 201E - p. 5 (201 - p. 5)	1132 100 H1-H2-H3 1132 150 H1-H2-H3 + NSB 1132 200 H1-H2-H3 + NSB 1132 250 H1-H2 + NSB 1132 250 H3 1132 300 H1-H2-H3 cat. 201E - p. 4 (201 - p. 4)	1142 100 H1-H2 + NSB - H3 1142 150 H1-H2 + NSB - H3 1142 200 H1-H2 + NSB - H3 1142 250 H1-H2 + NSB - H3 1142 300 H1-H2 + NSB - H3 cat. 201E - p. 4 (201 - p. 4)
CORINOX® 835 150 H0 835 200 H0-H2 cat. 201E - p.31 (201 - p.33)	CORINOX® 845 200 H0-H2 cat. 201E - p.32 (201 - p.34)	CORINOX® 860 150 H0-H2 cat. 201E - p.32 (201 - p.34)	CORINOX® 845 200 H0-H2 cat. 201E - p.32 (201 - p.34)
1652 w 250 H0 1652 w 300 H0 cat. 201E - p. 6 (201 - p. 6)			
295 250 H1 295 300 H1 cat. 201E - p.16 (201 - p.18)			
1552 150 H2 + NSB 1552 200 H1 + NSB 1552 200 H2 + NSB 1552 200 H3 1552 250 H1 + NSB 1552 250 H2 + NSB 1552 250 H3 1552 300 H1-H2 + NSB 1558 200 H2 1558 250 H2 1558 250 H3 1558 250 H5 1558 300 H2 cat. 201E - p. 22 (201 - p.24)	1562 200 H2 + NSB 1562 250 H2 + NSB cat. 201E - p.22 (201 - p.24)		

Files



Key files



Precision files



Chainsaw files



Carbide files



Handy files



Files and rasps for wood